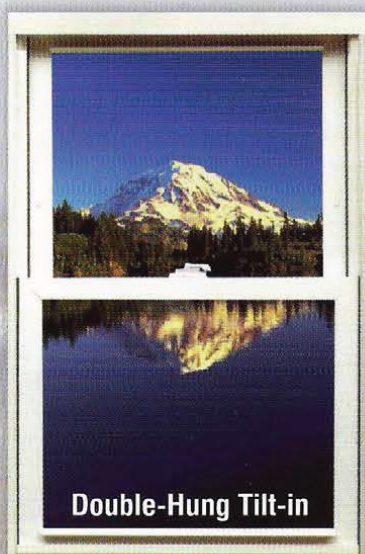
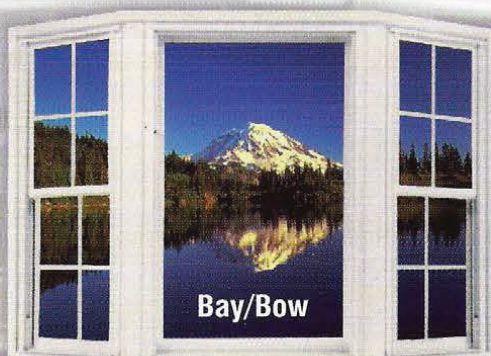


Dura-Weld

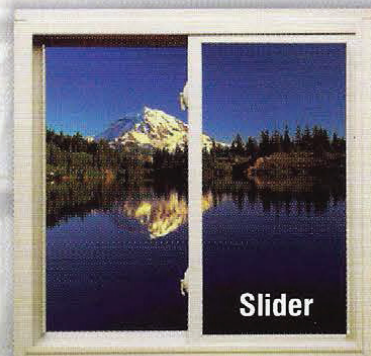
Series 9000



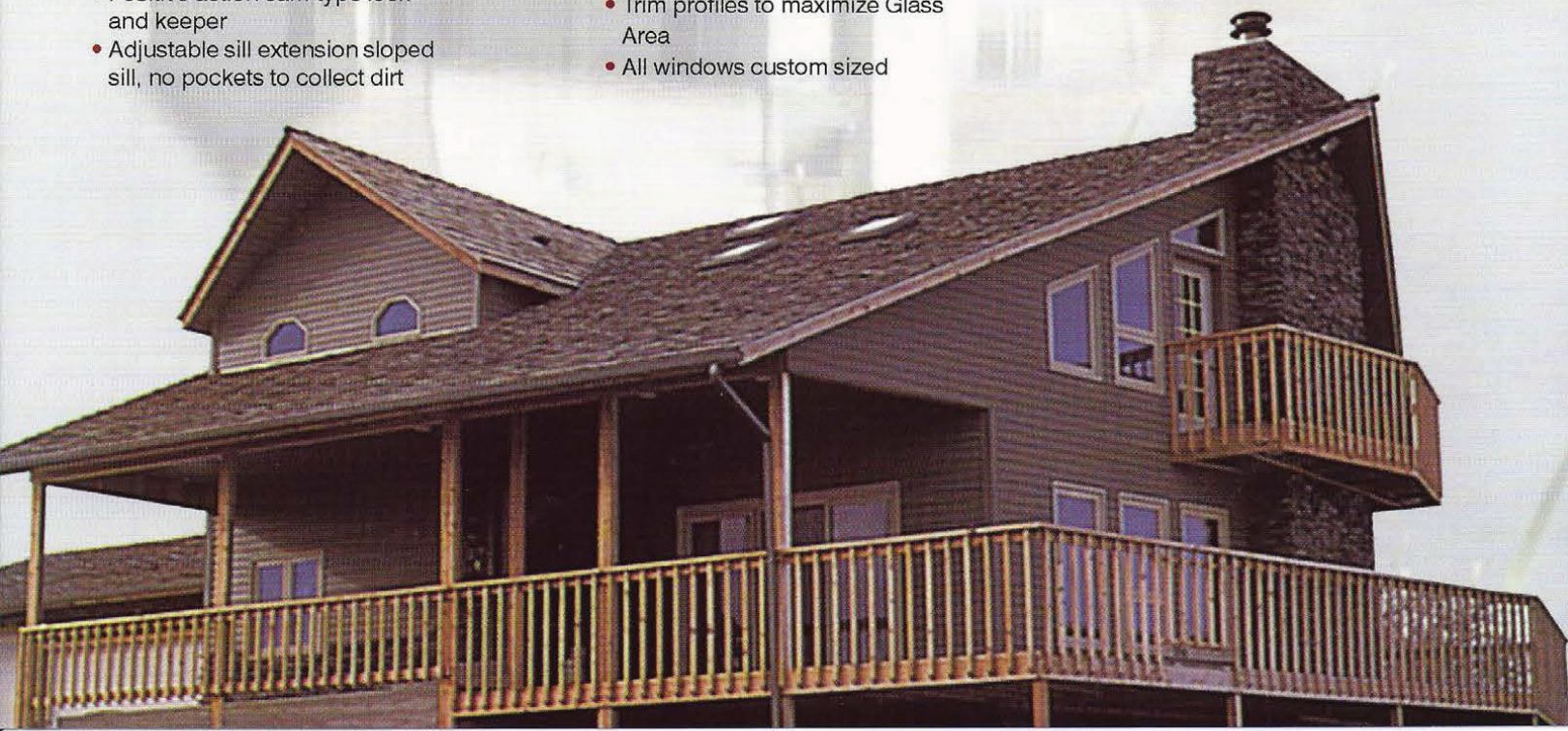
- Fusion welded beveled frame & fusion welded sash
- Air & water tight dual durometer glazing with 7/8" insulated glass
- Heavy gauge full extruded handles on both sashes
- Dual locks
- Full interlock with double weather-stripping
- Tilt-in sashes for easy cleaning
- 2 heavy duty roll-out night latches
- Half screen included
- Maintenance free rigid vinyl with additional chambers in profile
- Positive action cam-type lock and keeper
- Adjustable sill extension sloped sill, no pockets to collect dirt



- Fusion welded multi-chambered master frame
- Dual durometer glazing with snap-in glazing beads
- 7/8" insulated glass
- Full screens with casements
- Half screen with double-hungs
- Double sealed weatherstripping
- All exterior weather-exposed surfaces are covered with color coordinated aluminum stock
- Highest quality hardware
- Double-hungs tilt-in for easy cleaning
- Trim profiles to maximize Glass Area
- All windows custom sized



- Fusion welded frame and sash
- Slides on vinyl track
- Sashes lift out for easy cleaning
- Half screen included
- Full double weather stripping
- Dual durometer glazing
- 7/8" insulated glass
- Positive action cam-type lock and keeper
- Dual locks
- Full extruded handles



SERIES 9000 EXCLUSIVES AND OPTIONS



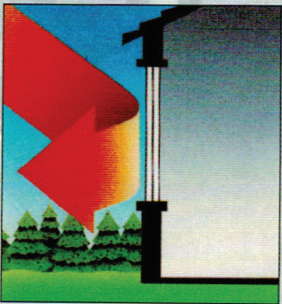
Low-E Glass

Low-E Glass is an energy efficient glass, designed to provide protection against heat transference. Heat always flows towards cold, so in the winter, Low-E acts as a thermal layer, preventing heat from escaping, and nature's chill from engulfing your home. In the summer, it guards against penetrating heat and maintains interior comfort.

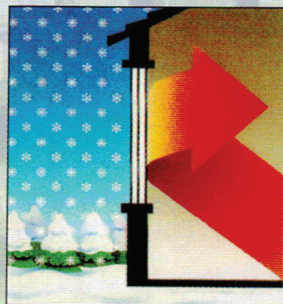
- Works regardless of directional orientation. (North, east, south or west)
- Blocks out the sun's harmful ultra-violet rays.
- Hard-coat, neutral-color does not block any light.
- Works 250% better than ordinary glass.
- Lowers heating and air conditioning costs.

No matter where or how large your windows, they'll always perform better when Low-E glass is specified instead of clear glass.

Low-E Reflects Heat



Summer - heat out



Winter - heat in

Argon-krypton Gases

Argon-Krypton Gases are inert elements (practically inactive, without taste, odor or color) which have an insulation value much higher than air, and are injected between layers of insulated glass.

- Further decreases heating costs.
- Tolerates more relative humidity.
- Acts as an acoustic insulator.

Warm Edge Technology

Thermal Edge is a revolutionary new Vinyl Spacer. It expands the insulation benefits of Low-E coatings and Argon Gas fill from edge to edge, and adds to the energy efficiency of your windows.

- Glass is touching the vinyl - not metal.
- Reduces heating and cooling cost.
- Aesthetically appealing.
- Reduces perimeter condensation.
- Lowers sound transmission.

Each window is custom manufactured for exact fit.

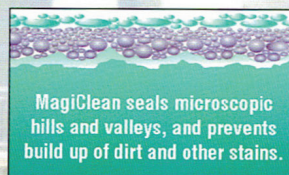
MagiClean™ Glass

Much like other great coatings such as Teflon or Scotchguard, MagiClean is a bonding agent which makes things much easier for all of us. It is a durable clear polymer, which fills microscopic hills and valleys found in ordinary glass.

- Requires far less cleaning.
- Non-hazardous and transparent.
- Impenetrable, anti-static surface.
- Sheds water, dirt and airborne contaminants rapidly.
- Will not crack, peel or dis-color.

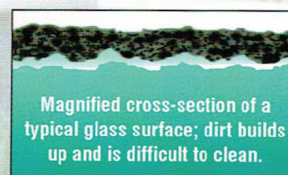
MagiClean Glass prevents the collection of dirt and other particles, so our windows have a distinctive and lasting gleam.

MagiClean glass sealant



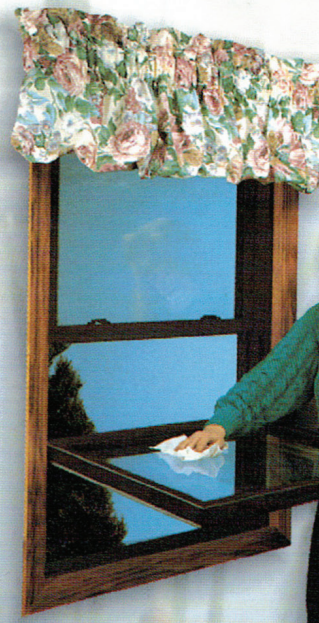
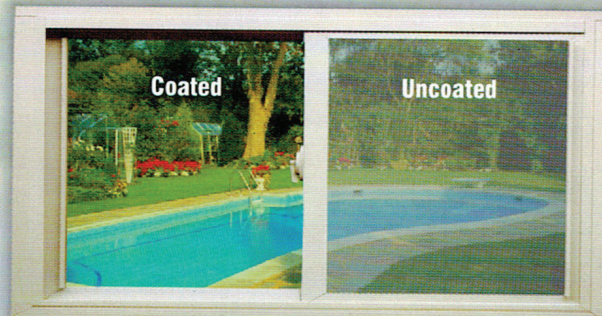
MagiClean seals microscopic hills and valleys, and prevents build up of dirt and other stains.

Ordinary glass surface

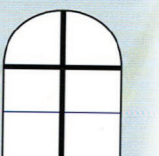
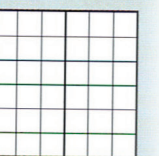
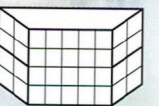
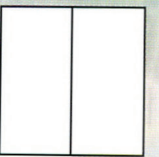
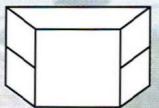
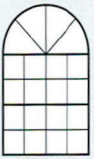


Magnified cross-section of a typical glass surface; dirt builds up and is difficult to clean.

The MagiClean difference



Both sashes tilt in for easy cleaning.



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Every Dura-Weld Window is backed by a promise of performance & your assurance of satisfaction.